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INSTALLATION INSTRUCTIONS:

Part # 55597
XJ-ZJ FRONT SWAY BAR LINKS

BILL OF MATERIALS:

ITEM#	DESCRIPTION	QTY.
90-1094	**XJ Sway Bar Link**	**2 ea**
90-1092	**XJ Sway Bar Mount**	**2 ea**
90-6023	**Hardware Pack Containing:**	
60859H	12 mm ID Sleeve	2 ea
61150	3/8" ID Sleeve	2 ea
45359	5/8" Hourglass Bushing	4 ea
90-2039	Sway Bar Adapter Sleeve	2 ea
90-6024	**Hardware Pack Containing:**	
70-0371501500	3/8" x 1 1/2" USS Gd 5 Bolt	2 ea
70-03725001500	3/8" x 2 1/2" USS Gd 5 Bolt	2 ea
72-03700100512	3/8" USS Locknut	4 ea
73-03700030	3/8" SAE Flat Washer	4 ea
73-03700042	3/8" USS Hardened Flat Washer	2 ea

NOTE:

⇒ **Read instructions carefully before attempting installation.**

⇒ **Secure and block rear wheels prior to installation.**

INSTRUCTIONS:

1) Raise front of vehicle and support with jack stands.

2) Remove factory sway bar links, a tie rod puller may assist in removing the tapered stud type of upper mount. The lower factory bolt will be re-used.

3) Install bushing and sleeves into new links.

4) Install adapters onto sway bar as shown, note offset of mount to provide clearance on driver side between sway bar and frame.

NOTE: On vehicles with stem mount sway bar links the spacer 90-2039 will be installed in the hole in the end of the sway bar. Late model vehicles will the articulating stud will not use the 90-2039. Do not tighten hardware.

5) Install sway bar extension links on to adapter, it will be necessary to rotate adapter to install bolts. Install lower factory bolts and tighten all hardware.

6) Replace wheels and turn lock to lock to check for interference.

